

MAXIMUM FRAME	DP	IMPACT
74 x 83	+60/-60	YES

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
- 3. Install corrosion resistant (2) 1/4"x 3" Tapcon screws through each hinge into rough opening.
- 4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the adopted International Building Code (IBC), the International Residential Code (IRC), the current
 Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- At minimum, glazing shall be 3.1mm annealed 13.7mm airspace 3.1mm annealed 2.3mm PVB interlayer by Kuraray - 3.1mm annealed glass.
- Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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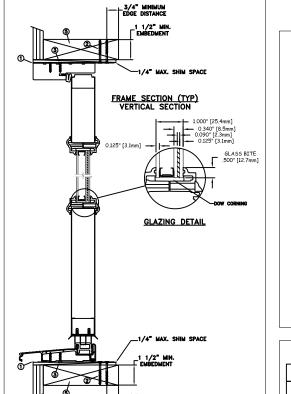


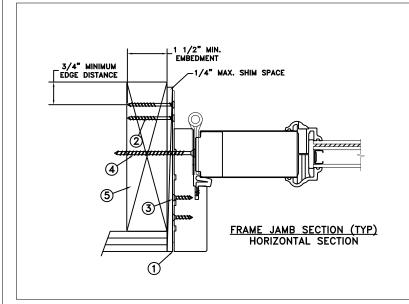
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MICHAEL D. STREMMEL, P.E.

	DATE: 09/:	14/2023	TET	DWEI	T.,,	373	37 LAKEPO	OR OZG
DRAWN BY: M.HAM	SCALE:	NTS	عندل	LLY VV LLI	KL	ama i Phoi	NE: (800)	535-393
CHECKED BY: D.VEZO	TITLE:		GI I	\\\ = T		C I	1.207	
APPROVED BY: D.VEZO		Cont	tours Steel	Wood Edge Ins	wing	Gla	zea XX	
D1000366								
REPORT No.: NCTL-210-3195-	1			CAD DWG, No.:	REV:	С	SHEET 1 C	of 10







MAXIMUM FRAME DP IMPACT 74 x 83 +60/-60 YES

Installation Notes:

HINGE SCREWS

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).

5.75" FROM

CORNERS

13.875" O.C

TYP.

12.5" O.C

0

TYPICAL ELEVATION WITH FASTENER SPACING

- 3. Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- 4. Install corrosion resistant (2) 1/4"x 3" Tapcon screws through each hinge into rough opening.
- 5. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

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- Use structural or composite shims where required.
- 5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

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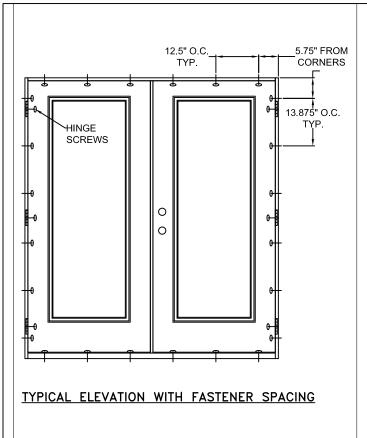
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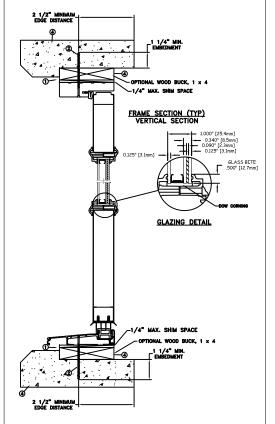


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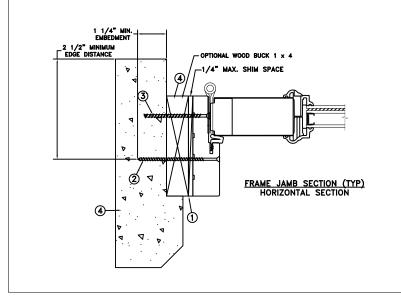
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	DATE: 09/1	4/2023	TET	T2-5471	CRI	373	37 LAKEPORT BLVI
DRAWN BY: M.HAM	SCALE:	NTS	JEL		CIAK		TH FALLS OR, 9760 NE: (800) 535-393
CHECKED BY: D.VEZO	TITLE:				<u>.</u>	61	1.007
APPROVED BY: D.VEZO		Cont	tours Steel	Wood Edge	e Inswin	g Gla	zed XX
D1000366							
REPORT No.: NCTL-210-3195-	1			CAD DWG. No.:	REV:	С	SHEET 2 of 10









MAXIMUM FRAME	DP	IMPACT
74 x 83	+60/-60	YES

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- 2. Use 3/16" tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
- 3. Install corrosion resistant (2) 1/4"x 3" Tapcon screws through each hinge into rough opening.
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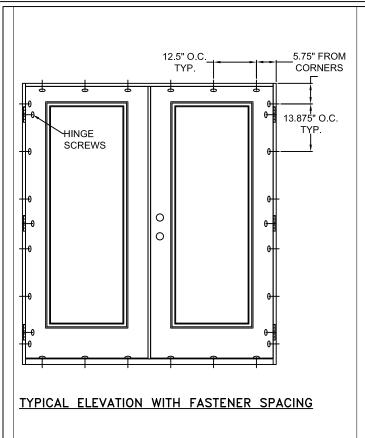
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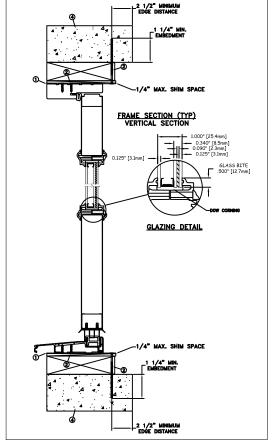


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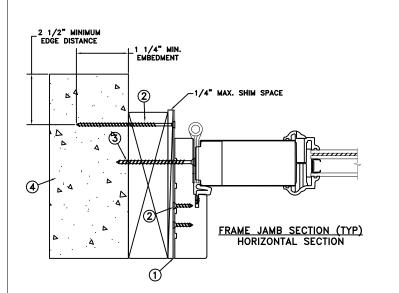
2024.03.22 06-52.20 -0400° MICHAEL D. STREMMEL, P.E.

	DATE: 09/14/2023	IELD WE	NT 37	37 LAKEPORT BLVD
DRAWN BY: M.HAM	SCALE: NTS	JELE WE	RLAMA' PHO	TH FALLS OR, 97601 NE: (800) 535-3936
CHECKED BY: D.VEZO	TITLE:	0. 1 1.51 7		1.07
APPROVED BY: D.VEZO	Con	tours Steel Wood Edge In:	swing Gia	ized XX
D1000366				
REPORT No.: NCTL-210-3195-	1	CAD DWG, No.:	REV: C	SHEET 3 of 10









MAXIMUM FRAME	DP	IMPACT
74 x 83	+60/-60	YES

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use (1) 1/4" Tapcon or equivalent fasteners through strap with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. Use (2) #8 PFH fasteners through masonry strap into frame. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
- 3. Install corrosion resistant (2) 1/4"x 3" Tapcon screws through each hinge into rough opening.
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- 5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

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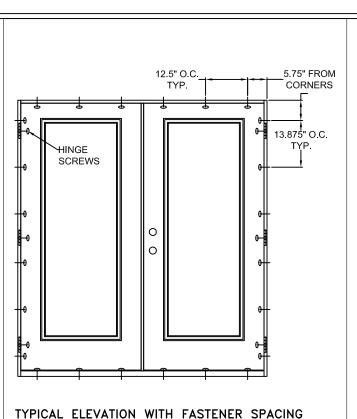
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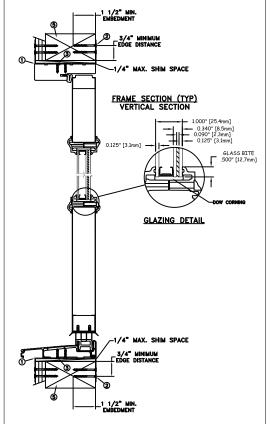


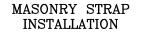
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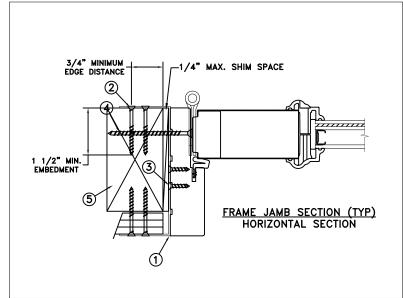
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	DATE: 09/14/2023	TET	T2-TATE'N	37	37 LAKEPORT BLVD.	
DRAWN BY: M.HAM	SCALE: NTS	JEL	DWEN	KLAMA PHO	TH FALLS OR, 97601 NE: (800) 535-3936	
CHECKED BY: D.VEZO	TITLE:		\.\.\.\.\.\.\.\.\.\.\.\.\.\.\.\.\.\.\.		1.07	
APPROVED BY: D.VEZO	Contours Steel Wood Edge Inswing Glazed XX					
D1000366						
REPORT No.: NCTL-210-3195-	1		CAD DWG. No.:	REV: C	SHEET 4 of 10	









MAXIMUM FRAME	DP	IMPACT
74 x 83	+60/-60	YES

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use min. 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a
 minimum of 1 1/2" into the buck. Bend straps around both sides of the buck. For 2x wood frame
 substrate (min. S.G. = 0.42).
- Use min. 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
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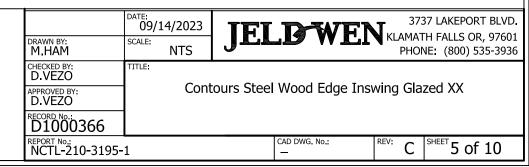
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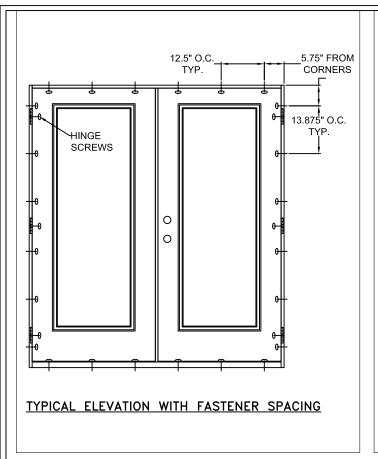
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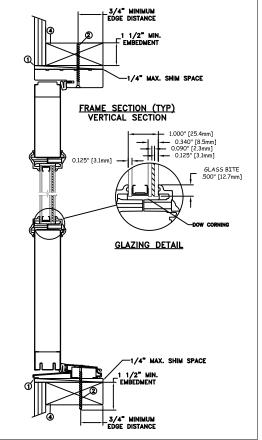
MICHAEL D. STREMMEL, P.E. Florida P.E. No. 65868, REG. No. 37122 1410 Eden Road York, PA. 17406 (717) 916-6300

General Notes:

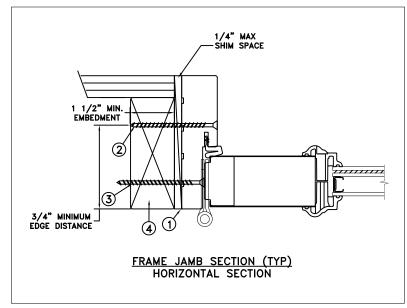
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74 x 83	+60/-60	YES
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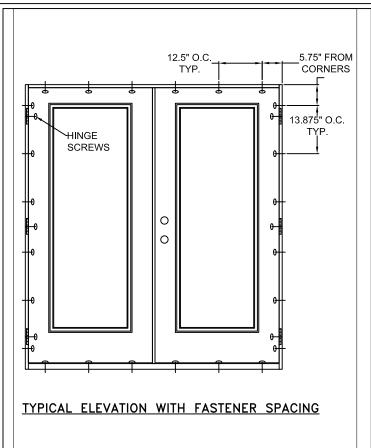
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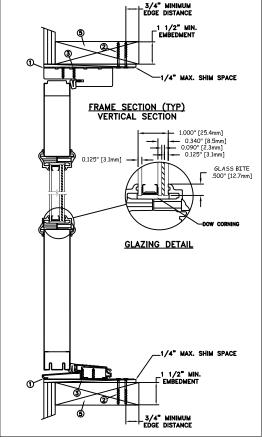


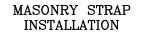
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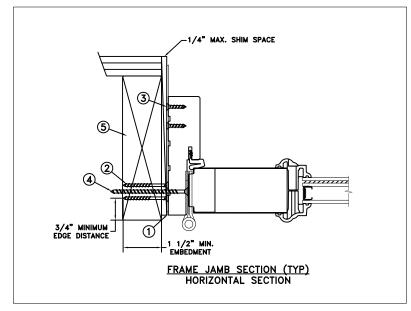
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	DATE: 09/14/2023	TET TATENT 3737 LAKEPORT BLVD
DRAWN BY: M.HAM	SCALE: NTS	JELDWEN KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
CHECKED BY: D.VEZO	TITLE:	
APPROVED BY: D.VEZO	Cont	tours Steel Wood Edge Outswing Glazed XX
D1000366		
REPORT No.: NCTL-210-3195		CAD DWG, No.: REV: C SHEET 6 of 10









MAXIMUM FRAME	DP	IMPACT
74 × 83	+60/-60	YES

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
- 3. Use 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
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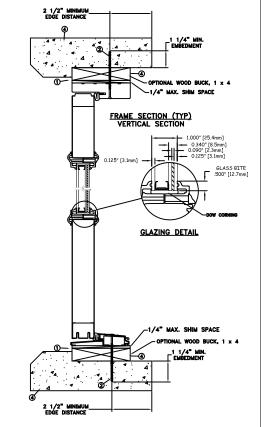
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MICHAEL D. STREMMEL, P.E. Florida P.E. No. 65868, REG. No. 37122

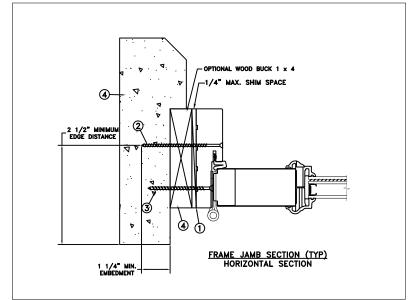
D. SIREMMEL, P.E. No. 65868, REG. No. 37122 1410 Eden Road York, PA. 17406 (717) 916-6300

	DATE: 09/14,	/2023	TET	TATE!	T	373	7 LAKEPORT BLVD
DRAWN BY: M.HAM	SCALE:	NTS	JEL	DWEN			H FALLS OR, 9760: IE: (800) 535-3936
CHECKED BY: D.VEZO	TITLE:		G. I			<u> </u>	1.207
APPROVED BY: D.VEZO		Conto	ours Steel	Wood Edge Outs	swing	Gla	ized XX
D1000366							
REPORT No.: NCTL-210-3195-	 1			CAD DWG. No.:	REV:	С	^{SHEET} 7 of 10

12.5" O.C. 5.75" FROM CORNERS 13.875" O.C. HINGE **SCREWS** 0 O TYPICAL ELEVATION WITH FASTENER SPACING







MAXIMUM FRAME	DP	IMPACT
74 x 83	+60/-60	YES

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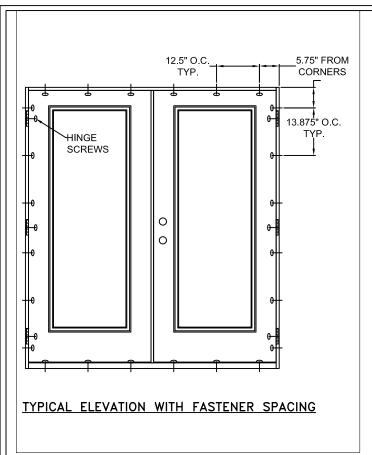
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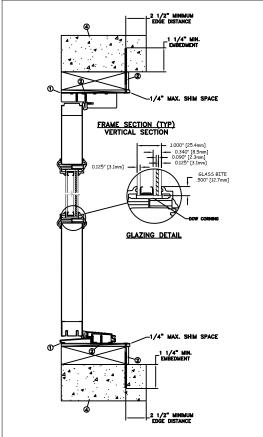


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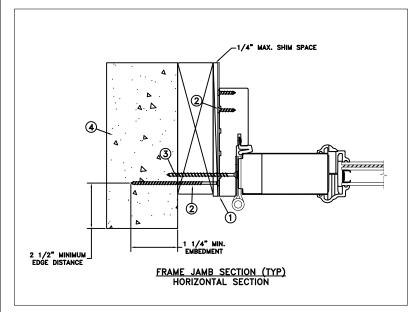
MilOSmil

	DATE: 09/14/2023	TET TOWATER	37:	37 LAKEPORT BLVD
DRAWN BY: M. HAM	SCALE: NTS	JELD WEI		ГН FALLS OR, 9760: NE: (800) 535-3936
CHECKED BY: D.VEZO	TITLE:	S. 1.W. 151 S.		1.207
APPROVED BY: D.VEZO	Cont	ours Steel Wood Edge Outs	swing Gla	azed XX
D1000366				
REPORT No.: NCTL-210-3195-	1	CAD DWG. No.:	REV: C	SHEET 8 of 10





CONCRETE/MASONRY INSTALLATION



DP	IMPACT
+60/-60	YES
	+60/-60

Installation Notes:

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- Use (1) 1/4" Tapcon or equivalent fasteners through strap with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. Use (2) #8 PFH fasteners through masonry strap into frame. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
- 3. Install corrosion resistant (2) 1/4"x 3" Tapcon screws through each hinge into rough opening.
- 4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

- The product shown herein is designed, tested and manufactured to comply with the wind load criteria
 of the adopted International Building Code (IBC), the International Residential Code (IRC), the current
 Florida Building Code (FBC) and the industry requirement for the stated conditions.
- All glazing shall conform to ASTM E1300.
- 3. At minimum, glazing shall be 3.1mm annealed 13.7mm airspace 3.1mm annealed 2.3mm PVB interlayer by Kuraray 3.1mm annealed glass.
- Use structural or composite shims where required.
- 5. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

DISCLAIMER:

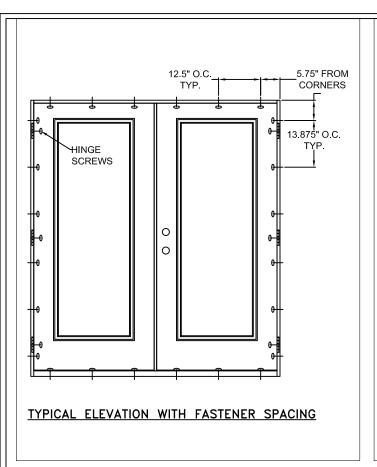
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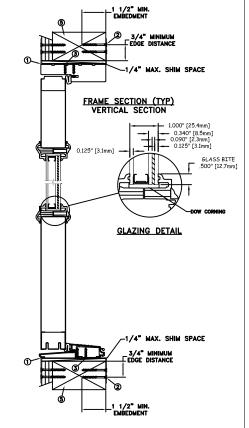


This item has been digitally signed and sealed by Michael D. Stremmel, PE on the date adjacent to the seal. Printed copies of this document are not considered signed and sealed and the signature must be verified on

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	DATE: 09/14/2023	IELD WEI	T 37:	37 LAKEPORT BLVD
DRAWN BY: M.HAM	SCALE: NTS	JCLL WCI		TH FALLS OR, 9760: NE: (800) 535-3936
CHECKED BY: D.VEZO	TITLE:			
APPROVED BY: D.VEZO	Conto	ours Steel Wood Edge Out	swing Gi	azed XX
D1000366				
REPORT No.: NCTL-210-3195-	1	CAD DWG. No.:	REV: C	SHEET 9 of 10





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the date adjacent to the seal. Printed

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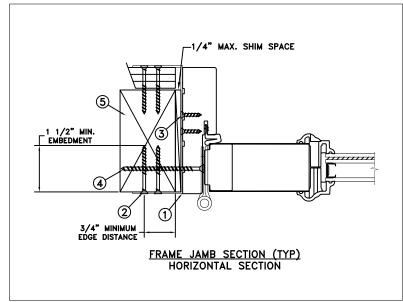
MICHAEL D. STREMMEL, P.E.

Florida P.E. No. 65868, REG. No. 37122

1410 Eden Road York, PA. 17406

(717) 916-6300





MAXIMUM FRAME	DP	IMPACT
74 x 83	+60/-60	YES

Installation Notes:

- 1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
- Use min. 2 #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a
 minimum of 1 1/2" into the buck. Bend straps around both sides of the buck. For 2x wood frame
 substrate (min. S.G. = 0.42).
- Use min. 2 #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visability or collateral damage to product.
- 4. Install corrosion resistant (2)- 1/4"x 3" Tapcon screws through each hinge into rough opening.
- 5. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

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This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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